

# APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No: **AMMM000011E** Revision No:

This is to certify:

That

### Hüttenwerke Krupp Mannesmann GmbH Ehring Strasse 200, 47259 Duisburg, Germany

is an approved manufacturer of **Steelmaking** 

in accordance with

Steel type

DNV rules for classification – Ships DNV-OS-B101 – Metallic materials DNV class programme – DNV-CP-0242 Semi-finished steel products

and the following particulars:

Application area Steelmaking

Products Semi-finished products

Slabs and rounds for forging stock Slabs and rounds for rolling stock Carbon and carbon-manganese,

Alloy,

Nickel alloy, see page 2

Manufacturing method Basic oxygen converter, continuous casting

Deoxidation Killed
Heat treatment condition See page 2

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules. Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at Hamburg on 2023-02-09

for DNV

This Certificate is valid until 2026-02-28.

DNV local unit: Essen

Approval Engineer: Stefan Röhr

Thorsten Lohmann
Head of Section

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Job Id: 263.11-004151-6 Certificate No: AMMM000011E

Revision No: 3

## Particulars of the approval

#### Semi-finished products (Slabs and rounds for forging stock)

Steel grade 3)	Steelmaking 1)	Fine grain treatment	Heat treatment condition <sup>2)</sup>	Max. thickness [mm]
Carbon and carbon-manganese	BOC, CC	Al or Al+Nb	AC	Not applicable
Alloy	BOC, CC	Al or Al+Nb	AC	Not applicable

#### Semi-finished products (Slabs for rolling stock)

Steel grade <sup>3)</sup>	Steel making 1)	Fine grain treatment	Heat treatment condition <sup>2)</sup>	Max. thickness [mm]		
Hull structural steel						
Normal strength steels	BOC, CC	Al	AC	Not applicable		
High Strength steels	BOC, CC	Al+Nb+Ti or Al+V+Nb+Ti or Al+Nb	AC	Not applicable		
Extra high strength steels	BOC, CC	Al+Nb+Ti or Al+Nb	AC	Not applicable		
Boiler and pressure vessel steel						
Carbon and carbon-manganese	BOC, CC	Al+Nb+Ti or Al+Nb	AC	Not applicable		
Alloy	BOC, CC	Al+Ti	AC	Not applicable		
Steel for low temperature service						
Carbon and carbon-manganese	BOC, CC	Al+V+Nb+Ti or Al+Nb	AC	Not applicable		
Alloy	BOC, CC	Al+Nb+Ti or Al	AC	Not applicable		
Nickel alloy	BOC, CC	Al+Nb+Ti or Al	AC	Not applicable		

#### Remarks:

BOC: Basic Oxygen ConverterCC: Continuous Casting

2) AC: As cast

Normal and high strength hull structural steel grades including equivalent structural steel grades to other standards

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